



# Product Formulation

## Honey Cleansing Balm

PHC-PF-22-040

A natural cleansing balm that melts upon contact with skin to easily remove water-proof makeup. It moisturizes and smoothens the skin after washing.

Phase	Ingredient	INCI	Function	%
A1	Dicaprylyl Ether	Dicaprylyl Ether	Emollient	39.00
A2	Silica	Fumed Silica	Oil-thickener	3.00
B1	Sorbeth – 30 Tetraoleate	Sorbeth – 30 Tetraoleate	Emulsifier	16.00
B2	Cocolatum 501	Cocoglycerides (and) <i>Cera alba</i> (Beeswax) (and) <i>Euphorbia cerifera</i> (Candelilla) Wax	Emollient	37.00
B3	Rice Bran Wax	<i>Oryza sativa</i> (Rice) Bran Wax	Thickening agent	2.00
B4	Candelilla Wax	<i>Euphorbia cerifera</i> (Candelilla) Wax	Thickening agent	2.00
C1	Honey fragrance	Parfum	Fragrance	0.50
C2	Vitamin E	Tocopherol Acetate	Antioxidant	0.50
<b>TOTAL</b>				<b>100.00</b>

### Formulation Benefits

- ✓ Outstanding cleansing power
- ✓ Moisturizes and smoothens skin
- ✓ Easy to rinse

### Key Ingredients

#### Cocolatum 501

- ✓ Non-comedogenic, promotes skin hydration without clogging pores
- ✓ Contains lauric acid for natural antimicrobial property
- ✓ Has moisturizing property, good for treatment of skin rashes
- ✓ Mild and suitable for sensitive and oily skin

✓ ISO-16128: 100%



Raw material verified by ECOCERT GREENLIFE, conforms to the COSMOS Standard

All data, formulations and information provided herein have not been comprehensively tested and are not represented as suitable for any particular uses. Statement concerning possible or suggested uses made herein may not be relied upon or be construed as a guaranty of no patent infringement. Users have the sole responsibility and obligation for making preliminary tests to determine the suitability of the sample formulations described herein for any application, to make tests before use in any specific applications, and to confirm the performance, efficacy, safety and regulatory compliance of such products for their particular use.

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## Procedure

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- 1 In a clean container, load Dicaprylyl Ether. Start the overhead mixer at 300 – 400 rpm.
  - 2 Gradually add Silica, and mix until fully wetted. Homogenize using a homogenizer, for 10 – 15 minutes at 5,000- 6,000 rpm. Heat to 75 to 80°C.
  - 3 Add Sorbeth – 30 Tetraoleate, **Cocolatum 501**, Rice Bran Wax and Candelilla Wax, heat and mix until fully melted. Cool down to 50-55°C.
  - 4 Add Honey Fragrance and Vitamin E. Mix until homogenous. Transfer to the desired packaging.
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## Specification

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Appearance	Semi-solid
Color	Yellowish

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