

Sustainable Products

Formulation Book



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Scalp and Hair

ECO-CONSCIOUS

PRODUCT FORMULATION

Hair & Scalp Defense Mist

PHC-PF-25-264

Protect your scalp from harmful UV rays with our lightweight Hair & Scalp Defense Mist, offering SPF 30 PA+++ protection. Designed for easy application, it's non-greasy and fast-absorbing, providing long-lasting defense without leaving a residue. Keep your scalp safe and comfortable all day, no matter the sun.

Phase	Ingredient	INCI	Function	%
A1	Glyzer CT200	Caprylic/Capric/Lauric Triglyceride	Emollient	29.00
A2	Glyzer CT500	Cocoglyceride	Emollient	15.00
A3	Glyzer CE300	Coco Caprylate/Caprate	Emollient	20.00
A4	Butyl Methoxydibenzoylmethane	Butyl Methoxydibenzoylmethane	Sunscreen Active	1.00
A5	Ethylhexyl Methoxycinnamate	Ethylhexyl Methoxycinnamate	Sunscreen Active	7.50
A6	Homosalate	Homosalate	Sunscreen Active	15.00
A7	Ethylhexyl Salicylate	Ethylhexyl Salicylate	Sunscreen Active	5.00
A8	Octocrylene	Octocrylene	Sunscreen Active	7.50
A9	Fragrance		Fragrance	q.s.
TOTAL				100.00

Formulation Benefits

- ✓ Moisturizes and hydrates the scalp
- ✓ Formulated with organic sunscreen to provide SPF 30 PA+++
- ✓ Non-greasy and non-tacky formulation

Key Ingredients

Glyzer CT200

- ✓ Outstanding spreadability, non-greasy
- ✓ Moisturizing and soothes dryness
- ✓ Substantive skin moisturization
- ✓ Derived from natural source
- ✓ ISO-16128-1: 100%



Glyzer CE300

- ✓ Derived from sustainable coconut oil
- ✓ Fast-spreading natural emollient
- ✓ Imparts fast-drying, shiny, and silky finish on skin
- ✓ ISO 16128-1:100%

Raw material verified by ECOCERT GREENLIFE, conform to the COSMOS Standard

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Procedure

- 1 In an appropriate container, load **Glyzer CT200**, **Glyzer CT500** and **Glyzer CE300**. Start mixing.
- 2 While mixing, add the remaining ingredients. Continue mixing until completely homogeneous.

Specification

Appearance	Light yellow liquid
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PRODUCT FORMULATION

Clean Roots Hair Wash

PHC-PF-25-283

Gently cleanse and care for your hair with this natural conditioning wash. Enriched with coconut oil, it removes buildup from your hair and scalp without stripping natural oils. It maintains moisture, reduces frizz, and is perfect for curly, dry, or textured hair types.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	52.925
A2	EDTA	Tetrasodium EDTA	Chelating Agent	0.20
A3	Guar HPMC	Guar Hydroxypropyltrimonium Chloride	Anti-static agent	0.25
A4	Xanthan Gum	Xanthan Gum	Thickener	0.10
A5	Neosoft CD	Cocamidopropyl Dimethylamine Lactate	Conditioning Active	0.50
A6	Citric Acid	Citric Acid	pH Modifier	0.125
B1	Sufrasoft HS100	Cocamidopropyl Hydroxysultaine	Surfactant	25.00
B2	Cetearyl Alcohol	Cetearyl Alcohol	Emulsifier	7.00
B3	BTAC	Behentrimonium Chloride	Conditioning Agent	3.00
B4	Glyzer CT200	Caprylic/Capric/Lauric Triglyceride	Emollient	3.00
B5	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	1.00
B7	Sunflower Oil	<i>Helianthus annuus</i> (Sunflower) Seed Oil	Active	0.10
C2	Fragrance		Fragrance	0.70
C3	Hydrolyzed Soy Protein	Hydrolyzed Soy Protein	Hair Revitalization Active	0.50
C4	Saccharide Isomerate	Saccharide Isomerate	Moisturizing Active	0.50
C4	Hydroxypropyl Starch Phosphate	Hydroxypropyl Starch Phosphate	Viscosity Builder	5.00
TOTAL				100.00

Formulation Benefits

- ✓ Retains natural oils
- ✓ Saves time in care routine
- ✓ Helps maintain healthy and manageable hair
- ✓ Natural formulation

Key Ingredients

Neosoft CD

- ✓ Cold-processable hair conditioning active.
- ✓ Imparts good conditioning without build up.
- ✓ ISO 16128-1: 73%



Glyzer CT200

- ✓ Helps improve scalp care
- ✓ Non-greasy emollient
- ✓ Helps in reducing the TEWL and improving scalp moisturization
- ✓ ISO-16128-1: 100%



Sufrasoft HS100

- ✓ Mild surfactant with conditioning effect
- ✓ Exclusively derived from coconut oil
- ✓ California Prop 65 Compliant
- ✓ ISO-16128-1: 60%



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Procedure

1	Load Water and EDTA in the main vessel with continuous mixing until homogeneous.
2	While continuously mixing, gradually add Guar HPMC until dispersed.
3	Add Xanthan Gum gradually. Continue mixing until homogeneous.
4	Add Neosoft CD . Continue mixing until homogeneous.
5	Add Citric acid gradually. Mix until homogeneous.
6	Add Sufrasoft HS100 . Continue mixing until homogeneous. Heat to 70°C –75°C.
7	In a separate container, load All Phase B and heat to 70°C –75°C until fully melted.
8	Add Phase B to Phase A with continuous mixing to emulsify.
9	Turn off the heating and allow the emulsion to cool with continuous mixing.
10	At 40°C and below, add Phase C one at a time with continuous mixing until homogeneous.
11	Fill into desired containers.

Specification

Appearance	Viscous flowy emulsion
pH (as is)	4.72
Viscosity (in cPs)	47,000 (4rpm;S#64)

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PRODUCT FORMULATION

Smoothering Hair Conditioner

PHC-PF-25-266

A silicone-free coconut conditioner that hydrates and nourishes hair, leaving it soft, smooth, and frizz-free. Enriched with natural coconut, it adds shine and manageability for all hair types.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	80.60
A2	Glysoft RG	Glycerin	Humectant	2.00
A3	Guar HPMC	Guar Hydroxypropyltrimonium Chloride	Anti-static agent	0.20
A4	Citric acid, 50%	Citric Acid	pH Modifier	0.23
B1	Cetearyl Alcohol	Cetearyl Alcohol	Emulsifier	8.00
B2	BTAC	Behentrimonium Chloride	Conditioning agent	1.50
B3	Emulsier GMS 100	Glyceryl Stearate SE	Emulsifier	1.00
B4	Natura Organic RBD CNO	Cocos nucifera (Coconut) Oil	Emollient	2.00
B5	Glyzer CE200	Isoamyl Laurate	Emollient	2.00
B6	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	1.00
C1	Neosoft CD	Cocamidopropyl Dimethylamine Lactate	Conditioning Active	0.50
C2	Panthenol	Panthenol (Vitamin B5)	Humectant	0.50
C3	Fragrance		Fragrance	0.078
C1	Hydrolyzed Keratin	Hydrolyzed Keratin	Active ingredient	1.00
TOTAL				100.0

Formulation Benefits

- ✓ Lightweight feel, does not weight down hair
- ✓ Improves hair manageability
- ✓ Conditions without build-up
- ✓ Contains coconut-rich ingredients

Key Ingredients

Neosoft CD

- ✓ Imparts good conditioning without build-up.
- ✓ Cold-processable hair conditioning active.
- ✓ ISO 16128-1: 73%



Natura Organic RBD CNO

- ✓ Imparts deep conditioning and moisturizing properties
- ✓ It has Lauric Acid for anti-microbial properties.
- ✓ ISO 16128-1: 100%



Glyzer CE200

- ✓ Lightweight emollient that softens and conditions hair without making it greasy or heavy.
- ✓ Helps in frizz control & add shine in hair
- ✓ Derived from natural source
- ✓ ISO 16128-1: 73%



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Procedure

1	In a clean container, load water and Glysoft RG . Start agitation.
2	Gradually add Guar HPMC. Continue mixing until fully dispersed.
3	Add Neosoft CD , mix until homogenous.
4	Add Citric acid, 50% solution to lower the pH. Heat Phase A to 70-75 degrees Celsius.
5	In a separate container, load all Phase B and Heat to 70-75 degrees Celsius until fully melted.
6	Add Phase B to Phase A. Continue mixing until emulsify.
7	Cool down to 40-45 degrees Celsius.
8	Add remaining ingredients. Mix until homogenous. Transfer to the desired packaging.

Specification

Appearance	Opaque viscous emulsion
pH	3.60
Viscosity @ 25°C	44,000 mPas

Stability Data

On-going stability.

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PRODUCT FORMULATION

Soft Hair Styling Cream

PHC-PF-25-214

Hair nourishing cream based on coconut-derived emollient and emulsion system. Addition of **Glyzer CT200**, a clinically proven emollient that is effective in reducing the occurrence of dandruff makes it ideal even for dry and flaky scalp.

Phase	Ingredient	INCI	Function	%
A1	Cocolatum 503	Cocoglycerides (and) <i>Euphorbia cerifera</i> (Candelilla) wax (and) <i>Oryza sativa</i> (Rice) bran wax	Emollient	10.00
A2	Sufrapure LE	Caprylic/Capric Triglyceride (and) Glyceryl Stearate (and) PEG-100 Stearate	Emulsion System	25.00
A3	Glyzer CT200	Caprylic/Capric/Lauric Triglyceride	Emollient	15.00
A4	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	1.50
B1	Water	Aqua	Diluent	41.75
B2	Polyvinyl Alcohol	Polyvinyl Alcohol	Film Former	2.00
B3	Glysoft RG	Glycerin	Humectant	4.00
B4	Xanthan Gum	Xanthan Gum	Thickener	0.25
C1	Fragrance	Fragrance	Aesthetic	0.50
TOTAL				100.00

Formulation Benefits

- ✓ Moisturizes hair and scalp
- ✓ Non-tacky and non-oily feel on hair and scalp
- ✓ Recommended for normal to dry & flaky scalp

Key Ingredients

Glyzer CT200

- ✓ Outstanding spreadability, non-greasy
- ✓ Moisturizing and soothes dryness
- ✓ Effective in clinical trials for reducing dandruff
- ✓ ISO-16128: 100.0%



Cocolatum 503

- ✓ Excellent base for hair styling products
- ✓ Moisturizing and soothes dryness
- ✓ Derived from natural source
- ✓ ISO 16128: 100%



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Procedure

1	In an appropriate container, combine ingredients A1 to A4. Heat up to 60°C while mixing. (Phase A)
2	In a separate container, disperse Polyvinyl Alcohol (PVA) in water. Continue mixing until completely dissolved.
3	In a separate container, hydrate completely the Xanthan Gum in Glysoft RG. Add this mixture to water and PVA mixture. Continue mixing until completely homogeneous. (Phase B)
4	Add Phase B to Phase A, continue mixing for 5 minutes. Turn off heating.
5	At 40°C, add Fragrance. Continue cool down to ambient temperature before filling to appropriate container

Specification

Appearance	White to off-white emulsion
Odor	Characteristic odor
pH (as is)	6.50
Viscosity	45,670 cPs

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PRODUCT FORMULATION

SmoothCare Leave-In Conditioner

PHC-PF-25-267

A leave-in hair conditioning mist is a lightweight spray that hydrates and detangles hair without rinsing. It enhances manageability, reduces frizz, and adds shine, making it ideal for all hair types. Just spray on damp or dry hair for instant softness.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	95.00
A2	Glysoft RG	Glycerin	Humectant	1.00
A3	Polyquaternium-39	Polyquaternium-39	Film-forming Agent	0.50
A4	Neosoft CQ90	Dicocoylhydroxyethylammonium Methosulfate (and) Cocoglycerides (and) Butylene Glycol	Conditioning Agent	0.20
B1	BTAC	Behentrimonium Chloride	Conditioning Agent / Stabilizer	0.25
B2	Emulsier PGE100	Polyglyceryl-10 Caprylate	Emulsifier	0.20
B3	Cetearyl Alcohol	Cetearyl Alcohol	Emulsifier	1.00
B4	Glyzer CE500	Butylene Glycol Dicaprylate/Dicaprate	Emollient	0.50
B5	Glyzer CT100	Caprylic/Capric Triglyceride	Emollient	0.50
B6	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	0.60
C1	Fragrance		Fragrance	0.15
C2	Hydrolyzed Soy Protein	Hydrolyzed Soy Protein	Hair Revitalization Active	0.10
TOTAL				100.0

Formulation Benefits

- ✓ Light on hair, does not weigh down
- ✓ Instantly improves hair manageability
- ✓ Helps hydrate dry and damaged hair
- ✓ Contains coconut-rich ingredients

Key Ingredients

Neosoft CQ90

- ✓ Imparts good conditioning without build-up
- ✓ High-active coconut-based quats
- ✓ Easy to disperse
- ✓ ISO 16128-1: 72%



Glyzer CE500

- ✓ Provides shine and non-greasy feel
- ✓ Provides a silky sensation
- ✓ High-spreading emollient
- ✓ ISO 16128-1: 100%



NatPro 8000

- ✓ Natural preservative and antimicrobial active
- ✓ Broad-spectrum action
- ✓ Imparts skin re-fattening and moisturizing
- ✓ Derived from natural source
- ✓ ISO 16128-1: 100%



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Procedure

1	In a clean container, load all Phase A ingredients one at a time. Continue mixing until homogeneous. Heat to 70-75 degrees Celsius.
2	In a separate container, load all Phase B and heat to 70-75 degrees Celsius until fully melted.
3	Add Phase B to Phase A. Continue mixing until emulsified.
4	Cool down to 40-45 degrees Celsius.
5	Add remaining ingredients. Mix until homogenous. Transfer to the desired packaging.

Specification

Appearance	Opaque liquid emulsion
pH	5.29
Viscosity @ 25°C	700 rpm

Stability Data

Stable for 5 weeks at 45 degrees Celcius. On-going stability.

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PRODUCT FORMULATION

FrizzFix Stick

PHC-PF-25-273

Get perfect hair control and effortless style with our flyaway and styling stick, made from natural ingredients to moisturize your hair and scalp while preventing bacterial growth.

Phase	Ingredient	INCI	Function	%
A1	Candelilla Wax	<i>Euphorbia cerifera</i> (Candelilla) Wax	Thickener	10.00
A2	Glyzer CT100	Caprylic/Capric Triglyceride	Emollient	43.00
A3	Cocolatum 503	Cocoglycerides (and) <i>Oryza sativa</i> (Rice Bran) Wax (and) <i>Euphorbia cerifera</i> (Candelilla) Wax	Emollient Base	30.00
A4	Natpro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	3.00
A5	Castor Oil	<i>Ricinus communis</i> (Castor) Seed Oil	Emollient	10.00
A6	Tapioca Starch	Tapioca Starch	Sensory Modifier	3.00
B1	Vitamin E acetate	Tocopheryl Acetate	Anti-oxidant	0.25
B2	Ferulic Acid	Ferulic Acid	Skin Protectant	0.05
B3	Sunflower Oil	<i>Helianthus annuus</i> (Sunflower) Seed Oil	Active	0.2
B4	Fragrance		Fragrance	0.5
TOTAL				100.00

Formulation Benefits

- ✓ Light hold, good shine
- ✓ Moisturizes the hair and scalp
- ✓ Derived from natural sources

Key Ingredients

Glyzer CT100

- ✓ Outstanding spreadability
- ✓ Easy to apply on skin
- ✓ Derived from natural sources
- ✓ ISO-16128-1: 100%



Cocolatum 503

- ✓ Moisturizing
- ✓ Suitable for sensitive & oily skin
- ✓ Wide range of applications
- ✓ ISO 16128-1: 100%



Natpro 8000

- ✓ Natural preservative & anti-microbial
- ✓ Natural co-emulsifier & superfatting
- ✓ Effective at pH 4-7
- ✓ ISO 16128-1: 100%



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Procedure

1	Combine Phase A1-A6 and mix until homogeneous while maintaining a temperature of 60 – 70°C. Cool down to 50°C afterwards.
2	Add Phase B at 50°C. Remove from heat.
3	Fill into desired packaging while melted.

Specification

Appearance	Solid Wax
Color	Yellowish
Stability	Stable for 2 years at room temperature

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PRODUCT FORMULATION

Antidandruff Hair & Scalp Serum

PHC-PF-25-291

Hair and scalp nourishing serum based on coconut-derived emollient that delivers silky and non-tacky skin feel. **Glyzer CT200** is clinically proven effective in reducing the occurrence of dandruff.

Phase	Ingredient	INCI	Function	%
A1	Glyzer CT600	Tricaprylin	Emollient	49.50
A2	Glyzer CT200	Caprylic/Capric/Lauric Triglyceride	Emollient	49.50
A3	Natural Fragrance	Parfum	Fragrance	0.50
A4	Rosemary Oil	<i>Rosmarinus officinalis</i> leaf oil	Antioxidant	0.50
TOTAL				100.00

Formulation Benefits

- ✓ Moisturizes hair and scalp
- ✓ Non-tacky and non-oily feel on hair and scalp
- ✓ 100% derived from natural origin

Key Ingredients

Glyzer CT200

- ✓ Outstanding spreadability, non-greasy
- ✓ Moisturizing and soothes dryness
- ✓ Effective in clinical trials for reducing dandruff
- ✓ ISO-16128-1: 100.0%



Glyzer CT600

- ✓ Very light emollient with good spreadability
- ✓ Suitable for sensitive and oily scalp
- ✓ ISO 16128-1: 100%



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Procedure

1	In an appropriate container, load all the ingredients. Mix until completely homogeneous.
2	Packed in the desired container

Specification

Appearance	Colorless to light yellow oil liquid
Odor	Characteristic rosemary oil

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Face and Skin Care

CLEANSE AND NOURISH

PRODUCT FORMULATION

BHA Glow Cleanser

PHC-PF-25-265

A natural formula that promotes healthy skin by removing dead skin and leaves your face smoother and lighter. Made with plant-based mild surfactants, it cleanses deep within pores and nurtures healthy and glowing complexion.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	39.45
A2	Tetrasodium EDTA	Tetrasodium EDTA	Chelating Agent	0.05
A3	Salicylic Acid	Salicylic Acid	Active	2.00
A4	Glysoft RG	Glycerin	Humectant	2.00
A5	Sufrasoft HS100	Cocamidopropyl Hydroxysultaine	Surfactant	30.00
A6	Sufrasoft AO200	Lauramine Oxide	Surfactant	12.00
A7	Lauryl Glucoside	Lauryl Glucoside	Surfactant	5.00
A8	Glysoft SF	Cocoglycerides	Superfatting Agent	1.00
A9	Suframide HF850	Cocamide MEA	Foam Booster	7.00
A10	Pentavitin	Saccharide Isomerate	Moisturizing	1.00
A11	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	0.50
A12	Fragrance		Fragrance	q.s.
TOTAL				100.00

Formulation Benefits

- ✓ Effective cleanser
- ✓ Non-drying on skin
- ✓ Natural formulation

Key Ingredients

Sufrasoft HS100

- ✓ High-foaming amphoteric surfactant
- ✓ Exclusively derived from coconut oil
- ✓ Preservative-free
- ✓ ISO 16128-1 (RCI): 0.60



Sufrasoft AO200

- ✓ 100% plant-based material
- ✓ Excellent cleansing, foaming and rinsability
- ✓ ISO 16128-1: 81.4%



NatPro 8000

- ✓ Natural preservative
- ✓ Effective at pH 4.0 – 9.0
- ✓ ISO 16128: 100%



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Procedure

1	In a clean container, dissolve EDTA in water by mixing.
2	Add the salicylic acid while mixing.
3	Add the Sufrosoft HS100 and Sufrosoft AO200 . Mix slowly until clear and slightly viscous.
4	Add the remaining ingredients one by one with continuous mixing. The endpoint must be clear.

Specification

Appearance	Clear, slightly viscous liquid
pH (as is)	5.10
Viscosity	540 cPs

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PRODUCT FORMULATION

Airy Sunscreen Stick

PHC-PF-25-284

Have an exceptional protection with our lightweight formulation of sunscreen stick without feeling greasy. Ideal for any outdoor activity to protect your skin from sun's harmful rays, giving you a sensation of renewed vitality.

Phase	Ingredient	INCI	Function	%
A1	12-Hydroxystearic Acid	12-Hydroxystearic Acid	Thickener	6.03
A2	Rice Bran Wax	<i>Oryza sativa</i> (Rice) Bran Wax	Thickener	8.15
A3	Beeswax	<i>Cera alba</i> (Beeswax) Wax	Thickener	10.00
A4	Glyzer CE200	Isoamyl Laurate	Emollient	7.00
A5	Glyzer CE300	Coco Caprylate/Caprate	Emollient	7.00
A6	Glyzer CT100	Caprylic/Capric Triglyceride	Emollient	15.00
A7	Butyl Methoxydibenzoylmethane	Butyl Methoxydibenzoylmethane	UV Filter	3.00
A8	Octocrylene	Octocrylene	UV Filter	4.00
A9	Benzophenone-3	Benzophenone-3	UV Filter	6.00
A10	Ethylhexyl Methoxycinnamate	Ethylhexyl Methoxycinnamate	UV Filter	7.50
A11	Ethylhexyl Salicylate	Ethylhexyl Salicylate	UV Filter	5.00
A12	Cetearyl Alcohol	Cetearyl Alcohol	Opacifier	5.00
A13	Ferulic Acid	Ferulic Acid	Anti-oxidant	0.02
B1	Water	Aqua	Diluent	12.00
B2	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	1.00
B3	Fragrance		Fragrance	0.80
B4	Vitamin E	Tocopherol Acetate	Anti-oxidant	0.50
B5	MelaControl F4	Dipropylene Glycol & <i>Rubus fruticosus</i> (Blackberry) Fruit Extract & <i>Rubus idaeus</i> (Raspberry) Fruit Extract & <i>Passiflora incarnata</i> Flower Extract & Propolis Extract	Whitening Active	2.00
TOTAL				100.00

Formulation Benefits

- ✓ Mild and natural formulation
- ✓ Absorbs quickly
- ✓ Silky skin feel, non-greasy
- ✓ SPF 30 PA+++

Key Ingredients

Glyzer CE200

- ✓ Light & non-greasy
- ✓ High spreading & quick absorbing
- ✓ Environment-friendly
- ✓ ISO 16128-1: 100%



Glyzer CT100

- ✓ Outstanding spreadability
- ✓ Derived from natural source and biodegradable
- ✓ Mild, suitable for sensitive and oily skin
- ✓ ISO 16128-1: 100%



NatPro 8000

- ✓ Natural preservative
- ✓ Derived from sustainable coconut oil
- ✓ ISO 16128-1: 100%



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Procedure

1	In a beaker, combine Phase A ingredients.
2	Heat phase A at 90°C while mixing.
3	In another container, combine all Phase B ingredients. Mix until homogeneous.
4	Add Phase B to Phase A ingredients. Mix until homogeneous.
4	Immediately fill into the desired stick packaging and allow to set.

Specification

Appearance	Solid
Color	Pale yellow
SPF Value	Theoretical based on SPF calculator

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PRODUCT FORMULATION

Invisible Glow Sunscreen

PHC-PF-25-278

Our Invisible Glow Sunscreen protects without leaving a white cast. Lightweight and non-greasy, it blends seamlessly for comfortable daily wear, keeping your skin smooth and hydrated.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	55.25
A2	Carbomer	Carbomer	Thickener	0.30
A3	Glysoft RG	Glycerin	Humectant	3.00
B1	Glyzer CT100	Caprylic/Capric Triglyceride	Emollient	6.00
B2	Glyzer CE300	Coco Caprylate/Caprate	Emollient	6.00
B3	Dicaprylyl Ether	Dicaprylyl Ether	Emollient	3.00
B4	Zinc Oxide	Zinc Oxide	UV Filter	9.00
B5	Titanium Dioxide	Titanium Dioxide	UV Filter	7.00
B6	Emulsier GMS 100	Glyceryl stearate SE	Emulsifier	6.00
B7	PEG-100 Stearate	PEG-100 stearate	Emulsifier	3.00
C1	NatPro 8000	Glyceryl caprylate (and) Glyceryl caprate (and) Glyceryl laurate	Preservative	1.00
C2	Triethanolamine	Triethanolamine	pH Modifier	0.45
TOTAL				100.00

Formulation Benefits

- ✓ Mild and natural formulation
- ✓ SPF 25 PA+++
- ✓ Lightweight, non-greasy

Key Ingredients

Glyzer CT100

- ✓ Outstanding spreadability
- ✓ Moisturizing property
- ✓ Mild; suitable for sensitive and oily skin
- ✓ ISO 16128-1: 100%



Glyzer CE300

- ✓ Derived from sustainable coconut oil
- ✓ Fast-spreading natural emollient
- ✓ Impart fast-drying, shiny, and silky-finish on skin
- ✓ ISO 16128-1: 93%



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Procedure

1	In a beaker, mix ingredients A1-A3 until completely homogeneous. Heat up to 70°C.
2	In another beaker, mix ingredients B1-B7 until completely homogeneous. 70°C.
3	Add phase B to phase A ingredients. Mix until homogeneous.
4	Cool down to 40°C.
5	Add phase C ingredients one-by-one while mixing.

Specification

Appearance	Opaque emulsion
Color	White

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PRODUCT FORMULATION

SugarGlow Lip Scrub

PHC-PF-25-140

Our lip scrub crafted with Cocolatum 503 gently exfoliates and hydrate dry, chapped lips. Its versatile formula lets you customize with your favorite flavors and pigments for a personalized touch to your lip care routine.

Phase	Ingredient	INCI	Function	%
A1	Cocolatum 503	Cocoglycerides (and) <i>Oryza sativa</i> (Rice Bran) Wax (and) <i>Euphorbia cerifera</i> (Candelilla) Wax	Emollient Base	69.50
A2	White Sugar	Sucrose	Exfoliant	10.00
A3	Green Cellulose Spheres	Cellulose (and) Color	Exfoliant	20.00
A4	Flavor		Flavor	0.50
TOTAL				100.00

Formulation Benefits

- ✓ Natural formulation
- ✓ Customizable with various flavors and actives
- ✓ Petrolatum-free

Key Ingredients

Cocolatum 503

- ✓ Naturally derived and biodegradable
- ✓ Outstanding spreadability
- ✓ Silky skin-feel
- ✓ ISO 16128-1: 100%



Raw material verified by ECOCERT GREENLIFE.

Procedure

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1	Melt Cocolatum 503 at 60°C.
2	Add all the other ingredients, then mix until homogeneous.
3	Fill into desired containers before cooling down.

Specification

Appearance	Grainy paste
Color	May vary depending on pigments used
Density	0.95 – 1.05

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PRODUCT FORMULATION

Hydrating Eye Gel Patches

PHC-PF-25-274

Treat yourself to a luxurious spa-like experience with our eye gel patch that is specially formulated with natural active ingredients. Say goodbye to under-eye lines and puffiness as our eye gel patch effectively and gently rejuvenates your delicate skin. Give yourself the gift of youthful and radiant looking eyes!

Phase	Ingredient	INCI	Function	%
A1	Glysoft RG	Glycerin	Humectant	28.00
A2	1,2 Hexanediol	1,2 Hexanediol	Humectant	1.00
A3	Carrageenan	Carrageenan	Thickener	3.00
A4	Sodium Hyaluronate	Sodium Hyaluronate	Active	0.10
A5	Water	Aqua	Diluent	63.17
A6	Colorant, 0.5% solution		Colorant	0.08
B1	Polysorbate 20	Polysorbate 20	Solubilizer	3.00
B2	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	0.70
B3	Glyzer CT200	Caprylic/Capric/Lauric Triglyceride	Emollient	0.20
B4	Rose Essential Oil	Rosa damascena Flower Oil	Fragrance	0.05
C1	Snail Secretion Filtrate	Snail Secretion Filtrate	Moisturizing Active	0.10
C2	Centella Extract	Centella asiatica Extract	Soothing Active	0.10
C3	Wrinklezero T6	Dipropylene Glycol and Brassica oleracea Italica (Broccoli) Sprout Extract and Allium sativum (Garlic) Bulb Extract and Nelumbo nucifera Root Extract and Tribulus terrestris Fruit Extract and Carthamus tinctorius (Safflower) Seed Extract and Artemisia princeps Leaf Extract	Active	0.50
TOTAL				100.00

Formulation Benefits

- ✓ Natural formulation
- ✓ Has cooling effect
- ✓ Moisturizing
- ✓ Visible effect after use

Key Ingredients

NatPro 8000

- ✓ Natural Preservative
- ✓ Efficacy at pH 4.0 – 7.0
- ✓ Can be used as co-emulsifier and superfatting active
- ✓ ISO 16128-1: 100%



Glyzer CT200

- ✓ Moisturizing emollient
- ✓ Soothes the skin
- ✓ High lauric acid content
- ✓ ISO 16128-1: 100%



Glysoft RG

- ✓ 100% Coconut-derived
- ✓ Excellent humectant
- ✓ ISO-16128-1: 100%



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Procedure

1	In a clean container, combine ingredients A1 to A4. Mix until a homogeneous slurry is formed.
2	Add Water gradually while continuously mixing. It must be homogeneous.
3	In a separate container, combine ingredients from B1 to B4 until homogeneous.
4	Once both are homogeneous, add Phase B to Phase A ingredients. Mix until homogeneous and cover.
5	Heat to 80-90 degrees Celsius for about 1-2 hours until liquified. Once liquified, remove from heat. Note: The mixture is hazy while hot.
6	Add All Phase C. Mix until homogeneous.
7	Quickly pour to an eye patch mold. Note: The mixture wil easily congeal at room temperature. ■ Becomes clear if it cools down.

Specification

Appearance	Elastic Gel
pH	5 - 6

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PRODUCT FORMULATION

BlurBead Face Primer

PHC-PF-25-282

Get smooth, glowing skin with our lightweight clear primer, featuring soft beads that dissolve to hydrate your skin. It blurs pores, controls shine, and creates the perfect base for long-lasting makeup. Suitable for all skin types, it leaves your face fresh and flawless.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	56.10
A2	Carbomer	Carbomer	Thickener	0.50
A3	Butylene Glycol	Butylene Glycol	Humectant	1.00
A4	Glysoft RG	Glycerin	Humectant	1.70
B1	Water	Aqua	Diluent	35.40
B2	Sodium Hyaluronate	Sodium Hyaluronate	Moisturizer	0.30
C1	Tetrahydroxypropyl Ethylenediamine	Tetrahydroxypropyl Ethylenediamine	pH Modifier	0.50
C2	Saccharide Isomerate	Saccharide Isomerate	Moisturizing	0.50
C3	MelaControl F4	Dipropylene Glycol & <i>Rubus fruticosus</i> (Blackberry) Fruit Extract & <i>Rubus idaeus</i> (Raspberry) Fruit Extract & <i>Passiflora incarnata</i> Flower Extract & Propolis Extract	Whitening Active	1.00
C4	Phytosqualan	Squalene	Active	0.50
C5	Vitamin E Encapsulated Beads	Lactose (and) Microcrystalline Cellulose (and) Hydroxypropyl Methylcellulose (and) Tocopheryl Acetate	Aesthetic	2.00
C6	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	0.50
TOTAL				100.00

Formulation Benefits

- ✓ Moisturizes and smoothes the skin
- ✓ Natural formulation
- ✓ Smooth application

Key Ingredients

Glysoft RG

- ✓ Derived from refined coconut oil
- ✓ Light color and low odor
- ✓ Preservative-free
- ✓ ISO-16128-1: 100%



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Procedure

- | | |
|---|--|
| 1 | Combine Phase A in a beaker. Mix until homogenous. |
| 2 | In a separate container, mix Phase B. |
| 3 | Add Phase B to Phase A. Continue mixing until homogenous. |
| 4 | Add ingredients C1-C6 one by one. |
| 5 | While heating the solution up to 60°C, add ingredient C6 with continuous mixing. |
| 6 | Cool down to 60°C, then add ingredient C7. |

Specification

Appearance	Clear liquid with green beads
pH (as is)	5 - 6

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PRODUCT FORMULATION

Guasha Glow Serum

PHC-PF-25-292

Age defying and skin brightening face oil using **Glyzer CT600** and **Glyzer CE300** as the carrier. It is light, non-greasy and fast absorbing face oil that effectively delivers the actives. It contains Bakuchiol oil, an anti-aging active that reduces wrinkles and fine lines. It also contains Sea Buckthorn Oil, rich in Vitamin C.

Phase	Ingredient	INCI	Function	%
A1	Glyzer CT600	Tricaprylin	Emollient	49.50
A2	Glyzer CE300	Coco Caprylate/Caprates	Emollient	49.50
A3	Bakuchiol Oil	Bakuchiol	Ant-aging Active	0.50
A4	Sea Buckthorn Oil	<i>Hippophae rhamnoides</i> Fruit Oil	Antioxidant	0.50
TOTAL				100.00

Formulation Benefits

- ✓ Light, non-tacky and non-greasy oil
- ✓ Contains Bakuchiol, a natural anti-aging active
- ✓ Contains Sea Buckthorn Oil, rich in Vitamin C
- ✓ 100% derived from natural origin

Key Ingredients

Glyzer CE300

- ✓ Outstanding spreadability, non-greasy feel
- ✓ Moisturizes and soothes dry skin
- ✓ Suitable for dry and sensitive skin
- ✓ ISO-16128-1: 100.0%



Glyzer CT600

- ✓ Very light emollient
- ✓ Quickly absorbed on the skin
- ✓ Suitable for dry and sensitive skin
- ✓ ISO 16128-1: 100%



Raw material verified by ECOCERT GREENLIFE, conform to the COSMOS Standard

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Procedure

1	In an appropriate container, load all the ingredients. Mix until completely homogeneous.
2	Packed in the desired container

Specification

Appearance	Yellow oily liquid
Odor	Characteristic odor

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PRODUCT FORMULATION

PureDrop Micellar Cleanser

PHC-PF-25-269

A micellar cleanser which exhibits makeup and dirt removing capabilities. It is gentle on skin and leaves your skin clean, smooth and moisturized. It is based on coconut and natural-derived ingredients.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	84.65
A2	MGDA	Methylglycinediacetic Acid	Chelating Agent	0.10
A3	Glysoft RG	Glycerin	Humectant	2.50
A5	Sufrasoft HS100	Cocamidopropyl Hydroxysultaine	Surfactant	1.50
A6	Sufrasoft AO100	Cocamidopropylamine Oxide	Surfactant	3.50
A7	Suframide 400L	Cocamide MIPA (and) Cocamidopropyl Betaine	Surfactant	3.00
B1	Salicylic Acid	Salicylic Acid	Active	1.50
B2	Emulsier PGE 100	Polyglyceryl 10-Caprylate	Solubilizer	2.50
B3	Glyzer CT100	Caprylic/Capric Triglyceride	Emollient	0.05
B4	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	0.60
C1	Fragrance		Fragrance	0.10
D1	KOH, 50%	Potassium Hydroxide	pH Modifier	q.s until pH 6-7
TOTAL				100.00

Formulation Benefits

- ✓ Gentle makeup removal
- ✓ Moisturizing
- ✓ Natural formulation

Key Ingredients

Glysoft RG

- ✓ 100% Coconut-derived
- ✓ Excellent humectant
- ✓ ISO-16128-1: 100%



Sufrasoft AO100

- ✓ Mild cleansing
- ✓ Stable foam in various formulations
- ✓ Stable over a wide pH range
- ✓ ISO-16128-1: 67%



Emulsier PGE 100

- ✓ PEG-free
- ✓ Green solubilizer
- ✓ Wide surfactant compatibility
- ✓ ISO-16128-1: 100%



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Procedure

- 1 Combine ingredients A1-A7 one by one until fully homogeneous.
- 2 In a separate container, combine Phase B at 70°C until homogeneous.
- 3 Add Phase B to Phase A, add C1 consequently, then adjust pH to 6-7.
Final appearance is a water-thin liquid.

Specification

Appearance	Water-thin liquid
pH	5.0-6.5
Density at 25°C	1.007

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PRODUCT FORMULATION

Coconut Lip Balm

PHC-PF-25-133

This lip balm is made from coconut-derived emollients and skin protectant that provides moisturizing barrier on your lips. It comes in a **paper tube** packaging.

Phase	Ingredient	INCI	Function	%
A1	Cocolatum 503	Cocoglycerides (and) <i>Oryza sativa</i> (Rice Bran) Wax (and) <i>Euphorbia cerifera</i> (Candelilla) Wax	Skin protectant	87.5
A2	Candelilla Wax	<i>Euphorbia cerifera</i> (Candelilla) Wax	Consistency modifier	5.00
A3	Rice Bran Wax	<i>Oryza sativa</i> (Rice Bran) Wax	Consistency modifier	1.50
A4	Cetearyl Alcohol	Cetearyl Alcohol	Opacifier	2.50
A5	Glyzer CT200	Caprylic/Capric/Lauric Triglyceride	Emollient	2.00
B1	Flavor		Flavor	1.00
B2	Vitamin E	Tocopheryl Acetate	Antioxidant	0.50
TOTAL				100.00

Formulation Benefits

- ✓ Smooth lip feel
- ✓ Glides easily
- ✓ Leaves a healthy sheen on lips
- ✓ Moisturizes lips

Key Ingredients

Cocolatum 503

- ✓ Petroleum-free
- ✓ Silky smooth feel on the lips
- ✓ Coconut-derived
- ✓ ISO-16128-1: 100%



Glyzer CT200

- ✓ Outstanding spreadability
- ✓ Natural emollient
- ✓ Moisturizing
- ✓ ISO-16128-1: 100%



Raw material verified by ECOCERT GREENLIFE, conforms to the COSMOS Standard

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Procedure

- 1 Combine **Cocolatum 503**, Candelilla Wax, Rice Bran Wax, Cetearyl Alcohol, and **Glyzer CT200** into a container and heat up to 70 - 75°C until fully melted and homogeneous.
- 2 Add Pigment and homogenize at 5,000 rpm until pigment is fully dispersed.
- 3 Add Flavor and Vitamin E.
- 4 Immediately fill into desired container while fully melted.

Specification

Appearance	Semi-solid balm
Viscosity (at 65°C)	3300 mPas
Penetration, μm	40 -70

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Body Wellness

DETOX AND RELAX

PRODUCT FORMULATION

GentleGlow Body Wash

PHC-PF-24-270

Our sulfate-free body wash gently cleanses while maintaining your skin's natural balance, leaving it soft, smooth, and refreshed. It's the perfect daily wash for a nourishing and irritation-free cleanse.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	34.50
A2	MGDA	Methylglycinediacetic Acid	Chelating Agent	1.00
A3	Sufravon 890	Potassium Cocoate/Olivate	Surfactant	40.00
A4	Sufrasoft HS100	Cocamidopropyl Hydroxysultaine	Surfactant	10.00
A5	Sufrasoft CB30 LS	Cocamidopropyl Betaine	Surfactant	10.00
A6	Lauryl Glucoside	Lauryl Glucoside	Surfactant	3.00
A7	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	0.50
A8	Fragrance		Fragrance	1.00
TOTAL				100.00

Formulation Benefits

- ✓ Environmentally friendly
- ✓ Hypoallergenic
- ✓ Mild and gentle

Key Ingredients

Sufrasoft HS100

- ✓ High foaming amphoteric surfactant
- ✓ Derived from coconut oil
- ✓ ISO 16128-1(RCI): 0.6



NatPro 8000

- ✓ Natural preservative
- ✓ Natural super fatting active
- ✓ Effective at pH 4.0 – 9.0
- ✓ ISO 16128-1: 100% Natural



Sufravon 890

- ✓ 100% Plant-based material
- ✓ Excellent cleansing, foaming, rinsability
- ✓ ISO-16128-1: 100%



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Procedure

- 1 Combine ingredients A1 and A2 until completely homogeneous.
- 2 Add the remaining ingredients one by one with continuous mixing until homogenous and clear.

Specification

Appearance	Clear, viscous liquid
Color	Yellowish
pH	7.0-8.0
Viscosity, cPs	2,120

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PRODUCT FORMULATION

FreshSwipe Perfume Stick

FreshSwipe Perfume Stick

PHC-PF-25-271

Stay fresh all day with our perfume stick, made from natural ingredients to nourish your skin while delivering a light, lasting scent. Its smooth, non-greasy formula glides on effortlessly for easy, on-the-go refreshment.

Phase	Ingredient	INCI	Function	%
A1	12-Hydroxystearic Acid	12-Hydroxystearic Acid	Thickener	16.00
A2	Rice Bran Wax	<i>Oryza sativa</i> (Rice Bran) Wax	Thickener	16.00
A3	Glyzer CE 100	Coco Caprylate	Emollient	16.00
A4	Glyzer CT100	Caprylic/Capric Triglyceride	Emollient	32.00
B1	Fragrance		Fragrance	20.00
TOTAL				100.00

Formulation Benefits

- ✓ Long-lasting fragrance
- ✓ Mess-free application
- ✓ Skin-friendly formulation

Key Ingredients

Glyzer CT100

- ✓ Outstanding spreadability
- ✓ Easy to apply on skin
- ✓ Derived from natural sources
- ✓ ISO-16128: 100%



Glyzer CE100

- ✓ Provides a luxurious, silky-smooth skin experience
- ✓ Non-greasy on the skin
- ✓ Light-weight and fast absorbing
- ✓ ISO 16128-1: 100%



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Procedure

1	Combine Phase A1-A3 and mix until homogeneous while maintaining a temperature of 60 – 70°C.
2	Add Phase B at 50°C. Remove from heat.
3	Fill into desired packaging while melted.

Specification

Appearance	Solid Wax
Color	Off-white
Stability	Stable for 2 years at room temperature

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PRODUCT FORMULATION

GlowBuff Body Scrub

PHC-PF-25-216

Natural exfoliating body scrub that contains rice powder and coconut shell powder. It is formulated with **Sufravon 890** that delivers excellent cleansing substantive skin feel. It utilizes **NatPro 8000**, a natural preservative and super fatting active that replenishes the natural lipids remove during washing.

Phase	Ingredient	INCI	Function	%
A1	Reverse Osmosis Water	Aqua	Diluent	52.25
A2	HEC	Hydroxyethyl Cellulose	Thickener	1.25
A3	Sufravon 890	Potassium Cocoate/Olivate	Surfactant	40.00
A4	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	0.50
A5	Fragrance		Fragrance	1.00
A6	Rice Powder	<i>Oryza sativa</i> (Rice) Powder	Exfoliating Beads	4.00
A7	Coconut Shell Powder	<i>Cocos nucifera</i> (Coconut) Shell Powder	Exfoliating Beads	1.00
A8	50% Citric Acid Solution	Citric Acid	pH modifier	q.s.
TOTAL				100.00

Formulation Benefits

- ✓ Natural exfoliating body soap
- ✓ Excellent foaming and cleansing properties
- ✓ Non-drying and smooth skin feel
- ✓ Plastic-free formulation

Key Ingredients

Sufravon 890

- ✓ 100% plant-based material
- ✓ Excellent cleansing, foaming and rinsability
- ✓ ISO 16128-1: 100%



NatPro 8000

- ✓ Natural preservative
- ✓ Natural super fatting active
- ✓ Broad pH compatibility
- ✓ ISO 16128-1: 100%



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Procedure

1	Weigh the required amount of water in a beaker.
2	Add HEC, continue mixing until completely dispersed (around 10 minutes).
3.	Add Sufravon 890 , continue mixing until completely homogeneous.
4.	Add NatPro 8000 and Fragrance, continue mixing until completely homogeneous.
5.	Add the exfoliating beads, continue mixing for 5 minutes.
6.	Adjust pH to target 9.0 – 9.20

Specification

Appearance	Viscous, opaque with suspended beads
Odor	Characteristic odor
pH (as is)	9.20
Viscosity, cPs	60,270

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PRODUCT FORMULATION

Velvet Body Melt Stick

PHC-PF-25-275

A natural intensive skin moisturizer that helps improve water retention of the skin, thus promoting skin smoothness and hydration.

Phase	Ingredient	INCI	Function	%
A1	Glyzer CB100	<i>Cocos nucifera</i> Seed Butter	Emollient	82.50
A2	Glyzer CT200	Caprylic/Capric/Lauric Triglyceride	Emollient	3.00
A3	Hydrogenated Vegetable Oil	Hydrogenated Vegetable Oil	Thickener	6.00
A4	Candelilla Wax	<i>Euphorbia cerifera cera</i> (Candelilla Wax)	Thickener	8.00
A5	Chamomile EO	<i>Chamomilla recutita</i> (Chamomile) Oil	Active	0.10
A6	Rosemary EO	<i>Rosmarinus officinalis</i> (Rosemary) Leaf Oil	Active	0.10
A7	Natural Fragrance		Fragrance	0.30
TOTAL				100.00

Formulation Benefits

- ✓ Moisturizes and smoothenes the skin
- ✓ Petroleum-free
- ✓ Easy application
- ✓ Travel-friendly and portable

Key Ingredients

Glyzer CB100

- ✓ Provides intensive moisturization and radiance on skin
- ✓ Melts upon contact with skin
- ✓ Can be used as replacement for shea butter, cocoa butter and other emollients in creams and lotions.
- ✓ ISO-16128-1: 100%



Glyzer CT200

- ✓ Outstanding spreadability and non-greasy emollient
- ✓ Moisturizing and suitable for sensitive skin
- ✓ High Lauric acid content for antimicrobial properties
- ✓ ISO 16128-1: 100%



Raw material verified by ECOCERT GREENLIFE, conforms to the COSMOS Standard

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Procedure

1	In a clean beaker, load Glyzer CB100 , Glyzer CT200 , Hydrogenated Vegetable Oil, and Candelilla Wax. Heat up to 75-80°C until fully melted and homogenous. Cool down to 50-60 °C with continuous mixing until the color becomes opaque.
2	Add remaining ingredients. Homogenize for 2 minutes at 5,000 rpm.
3	Once liquified, use an overhead mixer to continue mixing until the color turns opaque. To minimize re-crystallization, repeat homogenization for 2 minutes at 5,000 rpm.
4	Fill into a container.

Specification

Appearance	Semi-solid
Consistency, μm (Penetrometer) at 25 °C	30-40

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Mom and Baby

EFFECTIVE AND GENTLE

PRODUCT FORMULATION

AllOver Cleanser

PHC-PF-25-268

Our head-to-toe body wash delivers a refreshing cleanse for hair, face, and body, leaving your skin feeling soft and your hair clean and revitalized. It's gentle enough for daily use yet powerful enough to wash away dirt, oil, and impurities in one step.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	78.5
A2	Sufrasoft HS100	Cocamidopropyl Hydroxysultaine	Surfactant	10.0
A3	Sufrasoft CB30LS	Cocamidopropyl Betaine	Surfactant	10.0
A4	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	0.50
A5	Fragrance		Fragrance	1.00
TOTAL				100.00

Formulation Benefits

- ✓ Deep cleansing
- ✓ Good foaming
- ✓ Hypoallergenic

Key Ingredients

Sufrasoft HS100

- ✓ High foaming amphoteric surfactant
- ✓ Derived from coconut oil
- ✓ ISO 16128-1 (RCI): 0.6



NatPro 8000

- ✓ Natural preservative
- ✓ Natural super fatting active
- ✓ Effective at pH 4.0 – 9.0
- ✓ ISO 16128-1: 100% Natural



Sufrasoft CB30LS

- ✓ Outstanding mildness
- ✓ Derived from natural source
- ✓ Wide surfactant compatibility
- ✓ ISO 16128-1: 57.5%



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Procedure

- 1 Combine ingredients A1-A5 one by one with continuous mixing until homogenous and clear.

Specification

Appearance	Clear, viscous liquid
Color	Yellowish
pH	4.5-5.5
Viscosity, cPs	1,620

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PRODUCT FORMULATION

Baby Diaper Rash Shield

PHC-PF-25-263

Soothe and protect your baby's delicate skin with our Diaper Rash Cream with Zinc Oxide. This fast-acting formula forms a protective barrier to relieve irritation, prevent moisture buildup, and promote healing. Hypoallergenic and free from harsh chemicals, it's gentle enough for daily use.

Phase	Ingredient	INCI	Function	%
A1	Cocolatum 501	Cocoglycerides (and) <i>Cera alba</i> (Beeswax) (and) <i>Euphorbia cerifera</i> (Candelilla) Wax	Emollient Base	78.00
A2	Glyzer CT200	Caprylic/Capric/Lauric Triglyceride	Emollient	10.00
A3	Zinc Oxide	Zinc Oxide	Active	12.00
TOTAL				100.00

Formulation Benefits

- ✓ Gentle on baby's skin
- ✓ Natural formulation
- ✓ Petroleum-free

Key Ingredients

Cocolatum 501

- ✓ Outstanding spreadability and non-greasy
- ✓ Moisturizing property
- ✓ Preservative-free
- ✓ ISO 16128-1: 100%



Glyzer CT200

- ✓ Outstanding spreadability and non-greasy
- ✓ Moisturizing property
- ✓ Mild; suitable for sensitive and oily skin
- ✓ ISO 16128-1: 100%



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Procedure

1	Load Cocolatum 501 into a clean container and start heating up to 55 – 60°C.
2	At 55 – 60°C, add the Glyzer CT200 and Zinc Oxide. Continue mixing until completely homogeneous.
3	Once homogeneous, pour into a clean container and cool down to room temperature.

Specification

Appearance	White semi-solid cream
Density	0.95 – 0.98

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PRODUCT FORMULATION

StretchCare Cream

PHC-PF-25-279

A nourishing belly butter that hydrates and supports skin elasticity, while reducing dryness and tightness. Its fast-absorbing formula leaves skin soft, smooth, and refreshed.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	72.345
A2	MGDA	Methylglycinediacetic acid	Chelating Agent	0.10
A3	Glysoft RG	Glycerin	Humectant	2.00
A4	Xanthan Gum	Xanthan Gum	Thickener	0.25
B1	Glyzer CB100	Cocos nucifera Seed Butter	Emollient	10.00
B2	Glyzer CT100	Caprylic/Capric Triglyceride	Emollient	4.00
B3	Rice Bran Wax	<i>Oryza sativa</i> (Rice) Bran Wax	Oil Thickener	1.00
B4	Cetearyl Oliviate (and) Sorbitan Oliviate	Cetearyl Oliviate (and) Sorbitan Oliviate	Emulsifier	6.50
B5	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Co-emulsifier and Preservative	1.00
C1	1,2-Hexanediol	1,2-Hexanediol	Preservative	0.50
C2	Panthenol	Panthenol (Vitamin B5)	Humectant	0.50
C3	Vitamin E	Tocopheryl Acetate	Anti-oxidant	0.50
C4	Ferulic Acid	Ferulic Acid	Anti-oxidant	0.005
C5	Saccharide Isomerate	Saccharide Isomerate	Hydrating Active	1.00
C6	Aloe Vera Extract	<i>Aloe barbadensis</i> (Aloe Vera) Leaf Extract	Moisturizer	0.25
C7	Citric Acid	Citric Acid	pH Modifier	0.05
TOTAL				100.00

Formulation Benefits

- ✓ Moisturizes and smoothens the skin
- ✓ Uses plant-derived ingredients
- ✓ Promotes skin elasticity and firmness

Key Ingredients

Glyzer CB100

- ✓ Provides intensive moisturization and radiance on skin
- ✓ Melts upon contact with skin
- ✓ Clinically proven as Hypoallergenic
- ✓ ISO-16128-1: 100%



Glyzer CT100

- ✓ Light and non-greasy emollient
- ✓ Moisturizing and soothes dryness
- ✓ Substantive skin moisturization
- ✓ Clinically proven as Hypoallergenic
- ✓ ISO-16128-1: 100%



NatPro 8000

- ✓ Natural Preservative
- ✓ Efficacy at pH 4.0 – 7.0
- ✓ Can be used as co-emulsifier and superfatting active
- ✓ ISO 16128-1: 100%

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Procedure

1	Load Water and MGDA in the main vessel with continuous mixing using cowles blade until homogeneous.
2	In a small separate container, mix Glycerin and Xanthan Gum to create a thick slurry.
3	Add the slurry, continue mixing until homogeneous. Begin heating to 70°C –75°C.
4	Load Phase B in separate container, heat to 70°C –75°C until fully melted.
5	Mix Phase B into Phase A. Mix continuously until emulsified.
6	Turn off heating and allow the emulsion to cool with continuous mixing.
7	In a separate container, load all Phase C and add to bulk. Mix until homogeneous.
8	Fill into desired container and allow to set for 24 hours.

Specification

Appearance	Viscous emulsion
pH (as is)	4.5 to 5.5
Viscosity (in mPas)	60,000 min.

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Color Cosmetics

SOOTHE AND BEAUTIFY

PRODUCT FORMULATION

BrowLift Soap

PHC-PF-25-262

Our formula shapes and sets your brows effortlessly, giving you that trendy fluffy look. With natural ingredients, it conditions while it styles.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	24.50
A2	Glysoft RG	Glycerin	Humectant	20.00
A3	Sufrasoft HS100	Cocamidopropyl Hydroxysultaine	Co-texture enhancer	25.00
A4	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	0.50
A5	Sufravon SN100	Sodium Cocoate	Consistency enhancer	30.00
TOTAL				100.00

Formulation Benefits

- ✓ Natural formulation
- ✓ Natural look
- ✓ Easy application

Key Ingredients

Glysoft RG

- ✓ Derived from refined coconut oil
- ✓ Light color and low odor
- ✓ Outstanding humectant
- ✓ Preservative-free
- ✓ ISO 16128-1: 100%



Sufrasoft HS100

- ✓ Derived from coconut oil
- ✓ Preservative-free
- ✓ Enhances product texture
- ✓ ISO 16128-1: 60%



Sufravon SN100

- ✓ 100% Coconut-based soap noodles
- ✓ Biodegradable
- ✓ Vegan
- ✓ Improves texture and spreadability
- ✓ ISO-16128-1: 100%



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Procedure

1	Add all ingredients in a beaker.
2	Heat up to 60°C while mixing until homogeneous.
3	At 60°C, pour in a desired container. Wait for it to solidify.

Specification

Appearance	Solid
Color	Translucent
Odor	Characteristic odor

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PRODUCT FORMULATION

Radiance Face Shimmer

PHC-PF-25-280

Discover a natural glow with this Face Shimmer. Formulated with coconut-derived ingredients and infused with moisturizing components, it effortlessly enhances your beauty with a luminous finish.

Phase	Ingredient	INCI	Function	%
A1	Cocolatum 501	Cocoglycerides (and) <i>Cera alba</i> (Beeswax) (and) <i>Euphorbia cerifera</i> (Candelilla) Wax	Emollient Base	36.91
A2	Rice Bran Wax	<i>Oryza sativa</i> (Rice) Bran Wax	Thickener	6.50
A3	12-Hydroxystearic Acid	12-Hydroxystearic Acid	Thickener	4.50
A4	Squalene	Squalene	Emollient	4.00
A5	Glyzer CE300	Coco Caprylate/Caprates	Emollient	10.67
A6	Glyzer CT100	Caprylic/Capric Triglyceride	Emollient	6.50
A7	Dimethicone	Dimethicone	Emollient	8.40
B1	Black Iron Oxide	CI 77499	Pigment	0.01
B2	Yellow Iron Oxide	CI 77492	Pigment	0.17
B3	Red Iron Dioxide	CI 77491	Pigment	0.17
B4	Titanium Dioxide	Titanium Dioxide	Pigment	5.17
B5	Mica Powder	Mica	Shimmer/highlighter	2.92
C1	Methyl Methacrylate Crosspolymer	Methyl Methacrylate Crosspolymer	Sensory Enhancer	3.00
C2	Vitamin E	Tocopheryl Acetate	Antioxidant	0.25
C3	Skin Toned Shimmer	Synthetic Fluorophlogopite (and) Titanium Dioxide (CI 77891) (and) (CI 7749) and (CI 77492) and CI 77499	Shimmer/highlighter	10.58
C4	Vanilla Fragrance		Fragrance	0.25
TOTAL				100.00

Formulation Benefits

- ✓ Coconut-derived
- ✓ Nourishes and hydrates
- ✓ Enhances natural beauty

Key Ingredients

Glyzer CT100

- ✓ A light emollient that moisturizes the skin without feeling tacky.
- ✓ Gives a smooth, gliding texture so it spreads easily
- ✓ ISO 16128-1: 100%



Cocolatum 501

- ✓ Moisturizing emollient base
- ✓ Wide range of applications
- ✓ Non-comedogenic; promotes skin hydration without clogging the pores
- ✓ ISO 16128-1: 100%



Glyzer CE300

- ✓ A non-tacky emollient that provides silky skin feel.
- ✓ Eco-friendly alternative to silicone
- ✓ ISO 16128-1: 100%



Raw material verified by ECOCERT GREENLIFE, conforms to the COSMOS Standard

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Procedure

1	In an appropriate container, load all ingredients from A1 to A7. Heat to 70°C -75°C until fully melted.
2	Add all ingredients from B1 to B4. Mix until pigments are fully dispersed.
3	Maintain temperature to 70°C -75°C. Homogenize for 3 minutes at 4,000 – 5000 rpm until color is combined.
4	Add remaining ingredients and homogenize for 1 minute at 4,000 – 5000 rpm.
5	Transfer into the desired packaging while still in liquid form.

Specification

Appearance	Solid Wax
Color	Warm Beige

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PRODUCT FORMULATION

Cheek Pop Melting Tint

PHC-PF-25-276

Try our lip & cheek tint with nourishing coconut oils. Formulated with natural ingredients, enhancing your natural beauty with a dewy finish.

Phase	Ingredient	INCI	Function	%
A1	Cocolatum 503	Cocoglycerides (and) <i>Oryza sativa</i> (Rice) Bran Wax (and) <i>Euphorbia cerifera</i> (Candelilla) Wax	Emollient Base	77.04
A2	Glyzer CE300	Coco Caprylate/Caprates	Emollient	5.00
A3	Candelilla Wax	<i>Euphorbia cerifera</i> (Candelilla) Wax	Thickener	2.00
A4	Natura RBD Coconut Oil O	<i>Cocos nucifera</i> (Coconut) Oil	Emollient	5.00
A5	Titanium Dioxide	Titanium Dioxide	Pigment	5.25
A6	Red Iron Oxide	CI 77491	Pigment	0.60
A7	Lithol Rubine B (Ca Lake)	CI 15850:1	Pigment	0.80
A8	Yellow Iron Oxide	CI 77492	Pigment	0.12
A9	Blue Iron Oxide	CI 77510	Pigment	0.07
A10	Manganese Violet	CI 77742	Pigment	0.30
A12	Black Iron Oxide	CI 77499	Pigment	0.02
A13	Tapioca Starch	Tapioca Starch	Sensory Enhancer	2.00
B1	Sodium Hyaluronate	Sodium Hyaluronate	Moisturizing Active	0.10
B2	Glysoft RG	Glycerin	Humectant	0.50
B3	Centella Extract	<i>Centella asiatica</i> Extract	Soothing Active	0.20
B4	Emulsier PGE100	Polyglyceryl-10 Caprylate	Solubilizer	1.00
TOTAL				100.00

Formulation Benefits

- ✓ Coconut-derived
- ✓ Nourishes and hydrates
- ✓ Enhances natural beauty

Key Ingredients

Natura RBD Coconut Oil O

- ✓ Hydrate the skin and help it retain moisture
- ✓ Contains Lauric Acid for Antibacterial benefits
- ✓ ISO 16128-1: 100%



Cocolatum 503

- ✓ Moisturizing emollient base
- ✓ Wide range of applications
- ✓ Non-comedogenic; promotes skin hydration without clogging the pores
- ✓ ISO 16128-1: 100%



Glyzer CE300

- ✓ Light & non-greasy emollient
- ✓ Fast-spreading natural emollient
- ✓ Imparts fast-drying, shiny, and silky finish on skin
- ✓ ISO 16128-1: 100%



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Procedure

1	In an appropriate container, load all ingredients from A1 to A5. Heat to 70°C -75°C. until fully melted.
2	Add ingredients from A6 to A12. Mix until fully dispersed. Maintain temperature to 70°C -75°C.
3	In a separate container, load all ingredients under Phase B. Mix until homogeneous. Add to Phase A mixture.
4	Homogenize for 2 minutes at 5,000 rpm.
5	In an overhead mixer, mix to cool down to 65°C.
6	Transfer into the desired packaging while still in liquid form.

Specification

Appearance	Solid Wax
Color	Purplish-red

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PRODUCT FORMULATION

BrowTint Wax

PHC-PF-25-281

Try our Tinted Brow Wax, a luxurious blend of coconut-derived ingredients designed to shape, define, and enhance your brows. This nourishing formula offers a natural tint and long-lasting hold, ensuring your brows stay perfectly groomed all day.

Phase	Ingredient	INCI	Function	%
A1	Rice Bran Wax	<i>Oryza sativa</i> (Rice) Bran Wax	Thickener	26.00
A2	Glyzer CB100	<i>Cocos nucifera</i> Seed Butter	Emollient	6.00
A3	Glyzer CE200	Isoamyl Laurate	Emollient	6.00
A4	Cocolatum 503	Cocoglycerides (and) <i>Oryza sativa</i> (Rice) Bran Wax (and) <i>Euphorbia cerifera</i> (Candelilla) Wax	Emollient Base	56.00
A5	Black Iron Oxide, 20% dispersion	CI 77499	Pigment	2.00
A6	Acrylates Copolymer	Acrylates Copolymer	Film former	2.00
A7	Methyl Methacrylate Crosspolymer	Methyl Methacrylate Crosspolymer	Film former	2.00
TOTAL				100.00

Formulation Benefits

- ✓ Coconut-derived
- ✓ Gives natural tint on brows
- ✓ Enhances natural beauty
- ✓ Keeps brows perfectly groomed

Key Ingredients

Glyzer CB100

- ✓ Provides moisturization and glide
- ✓ Melts upon contact with skin
- ✓ Contains lauric acid for Anti-microbial benefits
- ✓ ISO 16128-1: 100%



Cocolatum 503

- ✓ Moisturizing emollient base
- ✓ Wide range of applications
- ✓ Non-comedogenic; promotes skin hydration without clogging the pores
- ✓ ISO 16128-1: 100%



Glyzer CE200

- ✓ L emollient that offers good spreadability
- ✓ Natural alternative to silicones
- ✓ ISO 16128-1: 100%



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Procedure

- 1 In an appropriate container, load all ingredients from A1 to A4 and heat to 70 – 75°C until fully melted.
- 2 Add remaining ingredients. Homogenize for 2 minutes at 3,000-4,000 rpm.
- 3 Fill into the desired container at 65°C while still in liquid form.

Specification

Appearance	Solid Wax
Color	Grey to Black

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